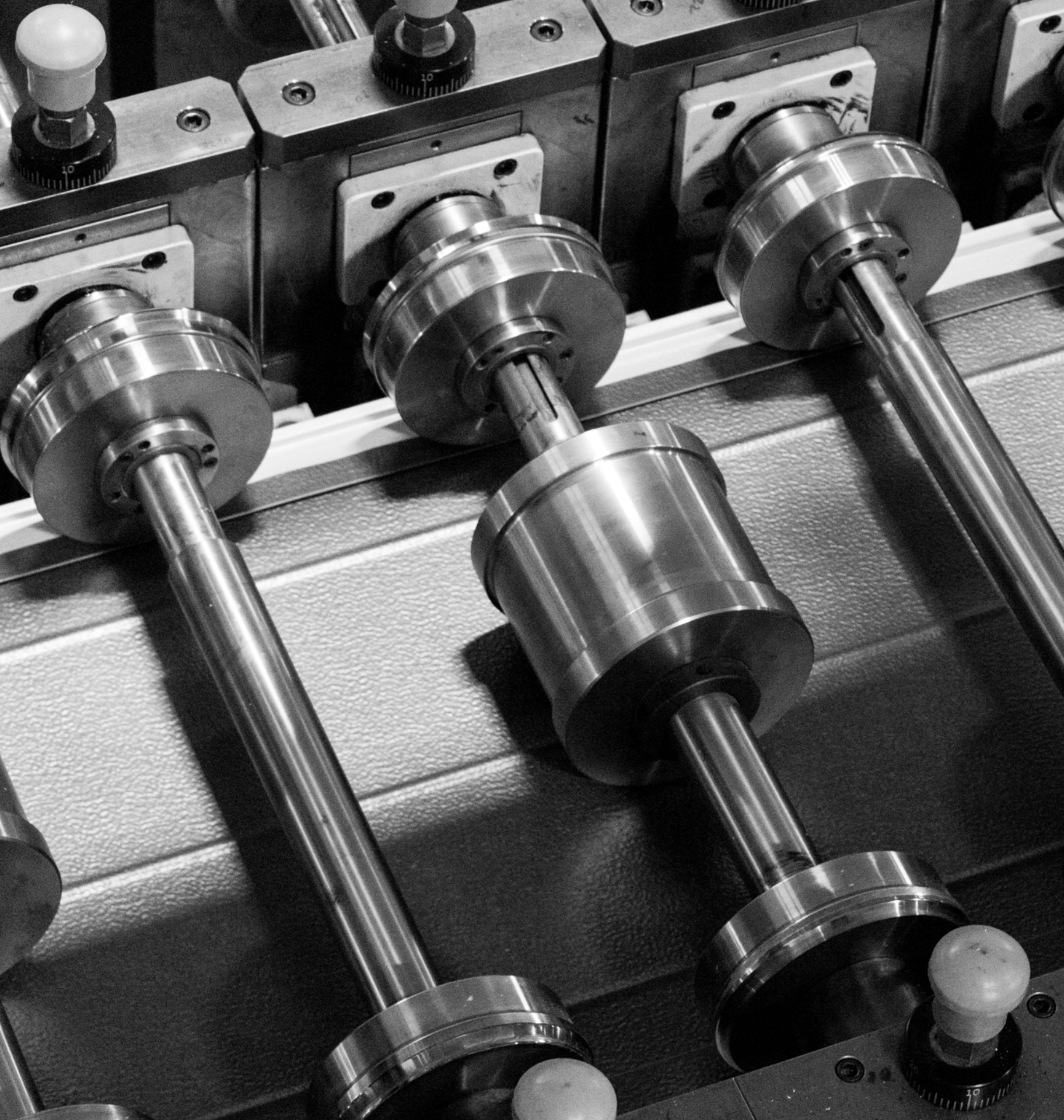




RESIDENTIAL





ENGINEERING IS EVERYTHING

Art Mihalcheon, our founder of Steel-Craft Door Products Ltd. was a true visionary. He designed all of his own tooling to ensure that every Steel-Craft Door was made with unparalleled components and superior materials. Today, with our valued employees, patented technology and our state-of-the-art manufacturing facility, we guarantee our continued commitment to excellence and the highest quality materials. At Steel-Craft, engineering and design is everything.

A black and white photograph of a worker in a factory. The worker is seen from the back, wearing a dark t-shirt with the text "100% CANADIAN MADE." printed in white. The worker is also wearing a dark cap and a clear safety visor. The background shows a large industrial facility with high ceilings, metal beams, and rows of bright lights. Other workers are visible in the distance, working at various stations. The overall scene conveys a sense of industrial production and national pride.

100% CANADIAN MADE.



STEEL-CRAFT DOOR PRODUCTS LTD.

MADE IN CANADA FOR CANADA

Steel-Craft has been manufacturing durable garage doors since 1963, for residential, commercial and industrial applications for all of our customer needs. We remain the only door manufacturer in North America able to customize our products to fulfill all of our customer's requirements.

Constructed with 100% Canadian steel, our products are designed to withstand even the most extreme weather conditions.





OUR PARTS DO MORE THAN WORK

At Steel-Craft, we know our customers are particular and our doors should be too. Through our engineering process and distinctive designs, we ensure that every component of our doors function at the highest level of quality. Our parts do more than work, they work to the best standards of excellence throughout their use.

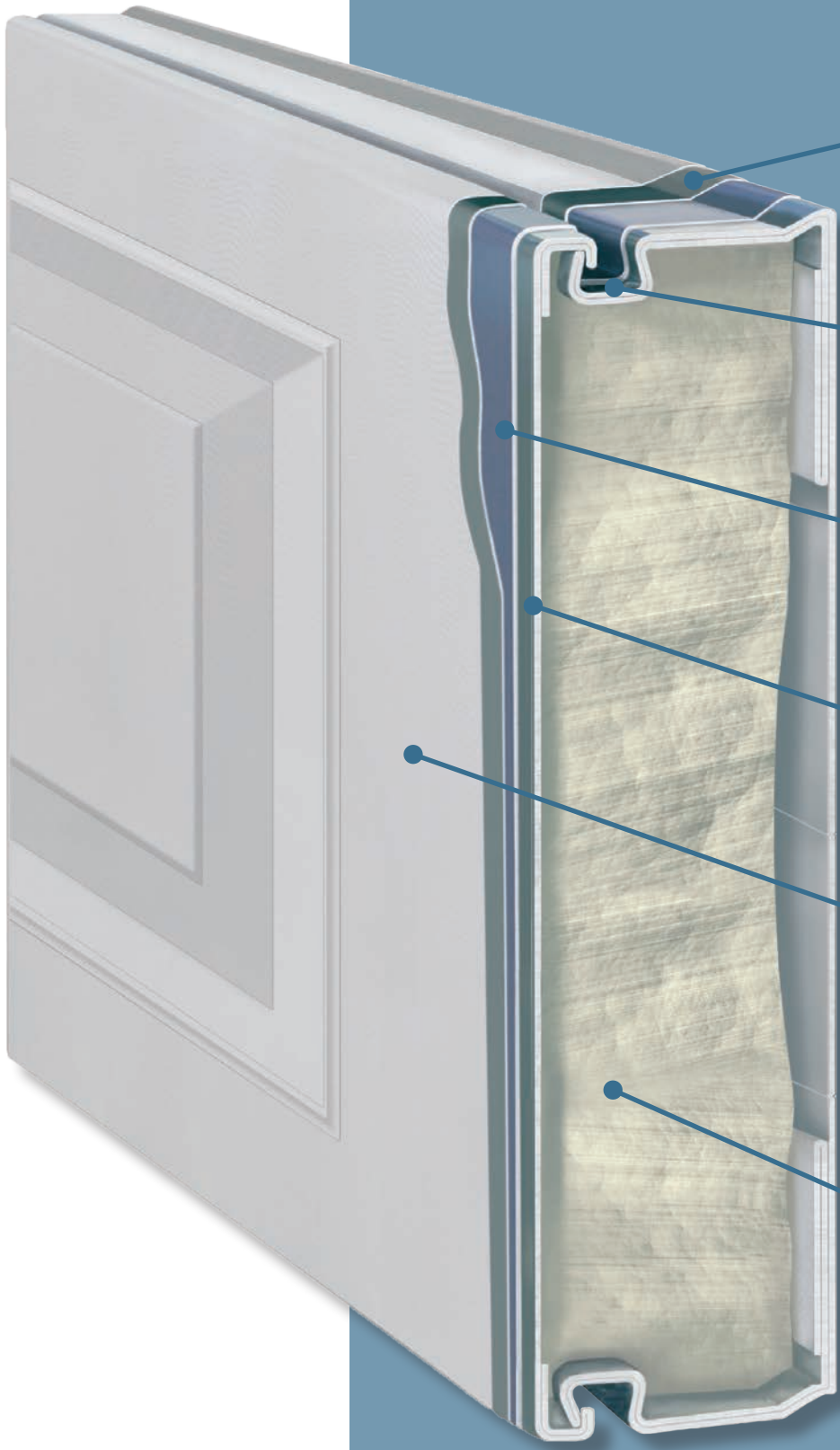
Don't just hang a door, **Install a Steel-Craft.**

ALL GARAGE DOORS ARE NOT CREATED EQUAL

Our Steel-Craft products are distinctive in appearance, more importantly they are designed and crafted to bring balance and elegance to each and every home.







PRIMER

**WEATHERLOCK
SYSTEM**

ZINC

**100%
CANADIAN STEEL**

**EXTERIOR
POLYESTER
TOP COAT**

**CLIMACORE
100% CFC
& HCFC FREE
POLYURETHANE
INSULATION**

DESIGNED LIKE NO OTHER

Steel-Craft doors are specially designed and crafted to handle all Canadian weather.

WEATHERLOCK SYSTEM

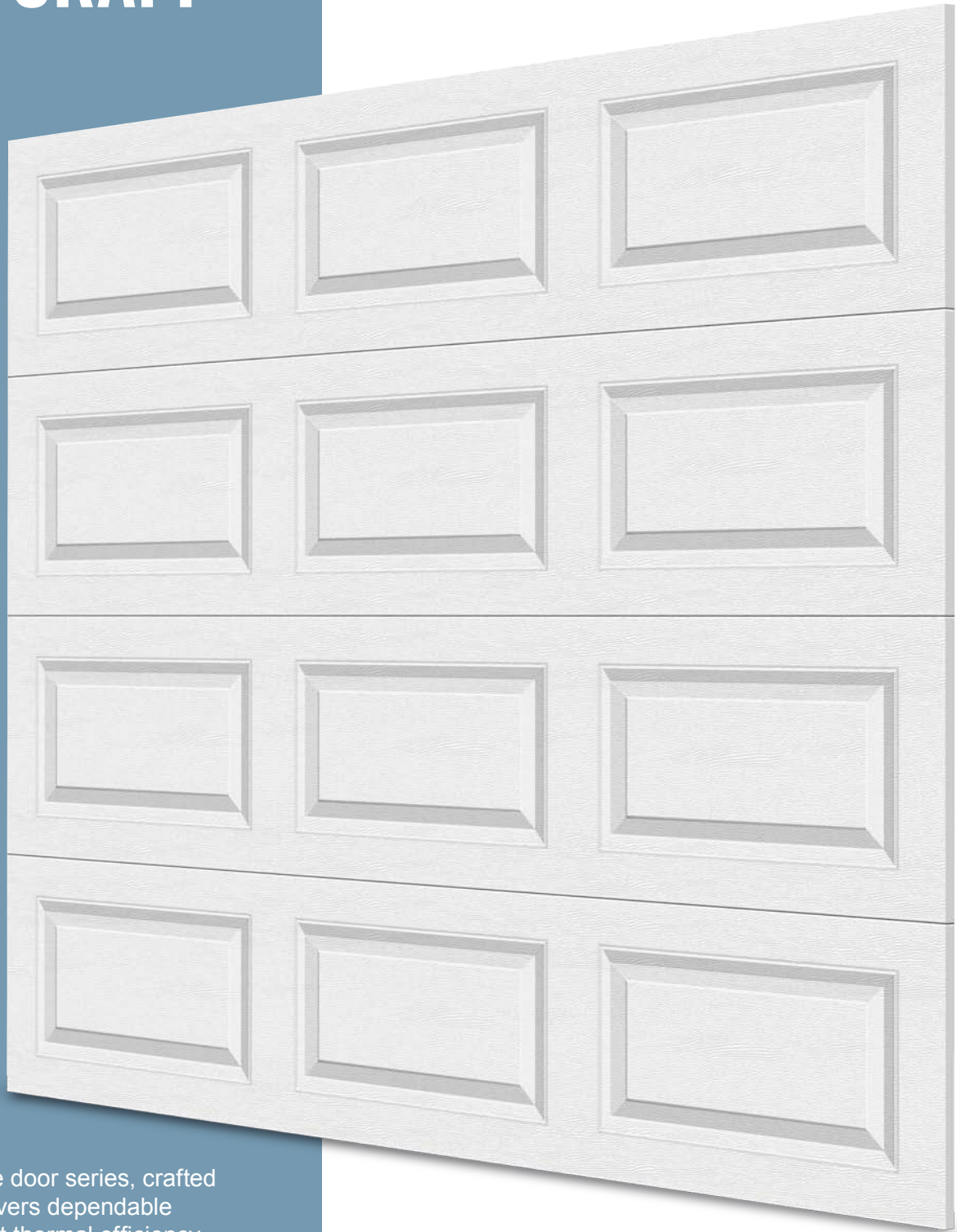
Our patented system overlaps the interior and exterior skins, locking out the cold, preventing interior heat loss, all the while extending the life of your door.

We use 100% Canadian steel of the highest quality. Completed with several layers of protective coating and the finest quality commercial grade paint.

CLIMACORE 100% CFC & HCFC FREE POLYURETHANE INSULATION

Steel-Craft's ClimaCore insulation is specially designed to achieve the highest insulation between steel skins, providing the best R-Value, strong and consistent protection from the elements.

THERMO-CRAFT



The Thermo-Craft garage door series, crafted in our classic design, delivers dependable construction and excellent thermal efficiency.

SIZING OPTIONS

Headroom requirements may vary on doors.

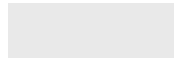
DOOR PRODUCT	T-12	T-16
R-VALUE	10	16
THICKNESS	1-1/8"	1-3/4"
AVAILABLE WIDTHS	8' 9' 10' 12' 14' 16'	8' 9' 10' 12' 14' 16' 18'
STANDARD HEIGHT	6' - 10'	6' - 10'

COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

AVAILABLE IN T-12 & T-16



White

AVAILABLE IN T-16



Sable Grey



Sandstone



Brown

WINDOW OPTIONS

PLAIN LITE

Frame colours available White, Sable Grey, Sandstone and Brown.



Clear



Satin Texture

INLAID MUNTIN BARS

Window size available in 26"x 14"

Available in 5/8" ThermoPane.

Muntin Bars available in Brass, Pewter, and White.



Regal



Stanton

SNAP-IN DECORATIVE DESIGNS

Window size available in 26"x 14"

Available in 1/8" Single Pane and 5/8" ThermoPane.

Colours available in Brown, Sandstone, and White.



Cascade



Colonial



Ridgewood



Somerton - 3 Panel Design



Somerview



Stockbridge



Stockton



Sunburst - 3 Panel Design



Waterton



Wynbridge - 3 Panel Design

RANCH-CRAFT RIDGELINE



The Ranch-Craft RidgeLine garage door series, notable for its long panel design, delivers exceptional construction, and thermal efficiency.

SIZING OPTIONS

Headroom requirements may vary on doors.

DOOR PRODUCT		RC-10		RC-16
R-VALUE		10		16
THICKNESS		1-1/8"		1-3/4"
AVAILABLE WIDTHS		8' 9' 10' 12' 14' 16'		8' 9' 10' 12' 14' 16' 18'
STANDARD HEIGHT		6' - 10'		6' - 10'

COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

AVAILABLE IN RC-10 & RC-16



White

AVAILABLE IN RC-16



Sable Grey

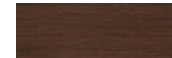


Sandstone



Brown

ELITE FINISHES



Walnut



Charcoal

WINDOW OPTIONS

PLAIN LITE

Frame colours available White, Sable Grey, Sandstone, Brown, Espresso and Black.



Clear



Satin Texture

ELITE GLASS



Bronze Tint



Dark Tint

INLAID MUNTIN BARS

Window size available in 38"x 14"

Available in 5/8" ThermoPane.

Muntin Bars available in Black, Brass, Bronze, Pewter, and White.



Regal Wide



Stanton Wide



Provincial Wide

SNAP-IN DECORATIVE DESIGNS

Window size available in 38"x 14"

Available in 1/8" Single Pane and 5/8" ThermoPane.

Colours available in Brown, Sandstone, and White.



Cascade



Somerton



Stockton



Stockbridge



Waterton



Wynbridge

CARRIAGE-CRAFT



The Carriage-Craft garage door series, distinct for connecting modern technology with a more traditional aesthetic, delivers immaculate construction, and thermal efficiency.

SIZING OPTIONS

Headroom requirements may vary on doors.

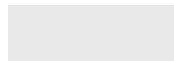
DOOR PRODUCT		CC-10		CC-16
R-VALUE		10		16
THICKNESS		1-1/8"		1-3/4"
AVAILABLE WIDTHS		8' 9' 10' 12' 14' 16'		8' 9' 10' 12' 14' 16' 18'
STANDARD HEIGHT		6' - 10'		6' - 10'

COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

AVAILABLE IN CC-10 & CC-16



White

AVAILABLE IN CC-16



Sable Grey

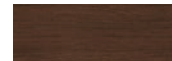


Sandstone



Brown

ELITE FINISHES



Walnut

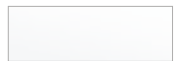


Charcoal

WINDOW OPTIONS

PLAIN LITE

Frame colours available White, Sable Grey, Sandstone, Brown, Espresso and Black.



Clear



Satin Texture

ELITE GLASS



Bronze Tint



Dark Tint

INLAID MUNTIN BARS

Window size available in 38"x 14"

Available in 5/8" ThermoPane.

Muntin Bars available in Black, Brass, Bronze, Pewter, and White.



Regal Wide



Stanton Wide



Provincial Wide

SNAP-IN DECORATIVE DESIGNS

Window size available in 38"x 14"

Available in 1/8" Single Pane and 5/8" ThermoPane. Colours available in Brown, Sandstone, and White.



Cascade



Somerton



Stockton



Stockbridge



Waterton



Wynbridge

DECORATIVE HARDWARE

HINGES



16" Tuscan Forged Black Iron Hinge



16" Sicilian Forged Black Iron Hinge



16" Umbria Black Iron Hinge

HANDLES



San Marino Handle



Veneto Stamped Steel Handle



Milano Forged Black Iron Handle



FLUSH



The Flush garage door series conveys a progressively modern aesthetic while maintaining exceptional construction and thermal efficiency.

SIZING OPTIONS

Headroom requirements may vary on doors.

DOOR PRODUCT		FL138		FL134
R-VALUE		13		16
THICKNESS		1-3/8"		1-3/4"
AVAILABLE WIDTHS		8' 9' 10' 12' 16' 18'		8' 9' 10' 12' 14' 16' 18'
STANDARD HEIGHT		6' - 10'		6' - 10'

COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

AVAILABLE IN FL138 & FL134



White

AVAILABLE IN FL134



Sable Grey



Sandstone

ELITE FINISHES



Walnut



Cedar

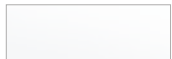


Charcoal

WINDOW OPTIONS

PLAIN LITE

Frame colours available in White, Sable Grey, Sandstone, Espresso and Black.



Clear



Satin Texture

ELITE GLASS



Bronze Tint



Dark Tint

INLAID MUNTIN BARS

Window sizes available in 26"x 14" and 38"x 14"
Available in 5/8" ThermoPane.

26"x 14"

Muntin Bars available in Brass, Pewter, and White.



Regal



Stanton

38"x 14"

Muntin Bars available in Black, Brass, Bronze, Pewter, and White.



Regal Wide



Stanton Wide



Provincial Wide

24"x 6" WINDOWS

Available in 5/8" ThermoPane.

Alignment available in Left Vertical Column, Right Vertical Column and Top Horizontal Row.

See Contemporary door for window placement options.



CONTEMPORARY



The Contemporary garage door series, immaculately constructed, offers the texture and aesthetic of real wood panels with excellent thermal efficiency.

SIZING OPTIONS

Headroom requirements may vary on doors.

DOOR PRODUCT	CONTEMPORARY
R-VALUE	16
THICKNESS	1-3/4"
AVAILABLE WIDTHS	8' 9' 10' 12' 14' 16' 18'
STANDARD HEIGHT	6' - 10'



COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.



White

Sable Grey

ELITE FINISHES



Walnut

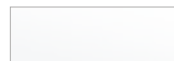
Cedar

Charcoal

WINDOW OPTIONS

GLASS COLOUR

Frame colours available in White, Sable Grey, Espresso and Black.



Clear



Satin Texture

ELITE GLASS



Bronze Tint



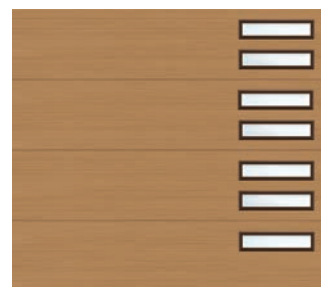
Dark Tint

WINDOW PLACEMENT OPTIONS

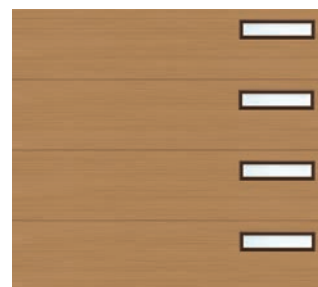
Window size available in 24"x 6"

Available in 5/8" ThermoPane.

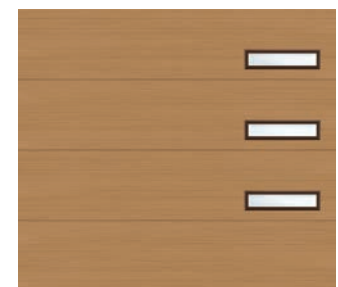
Alignment available in Left Vertical Column, Right Vertical Column and Top Horizontal Row.



Full Section Stacked



Top Section Stacked



Bottom Section Stacked

MID-CENTURY MODERN



The Mid-Century Modern garage door series is ideal for home renovations or new construction. Mid-Century Modern combines our state of the art fabrication with elegance.

SIZING OPTIONS

Headroom requirements may vary on doors.

DOOR PRODUCT

R-VALUE

THICKNESS

AVAILABLE WIDTHS

STANDARD HEIGHT



MID-CENTURY MODERN

16

1-3/4"

8' 9' 10' 12' 14' 16' 18'

6' - 10'

COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.



White



Sable Grey

ELITE FINISHES



Weathered wood

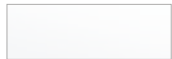


Cedar

WINDOW OPTIONS

GLASS COLOUR

Frame colours available in White, Sable Grey, Espresso, Weathered and Black.



Clear



Satin Texture

ELITE GLASS



Bronze Tint



Dark Tint

INLAID MUNTIN BARS

Window sizes available in 26"x 14" and 38"x 14"
Available 5/8" ThermoPane.

26"x 14"

Muntin Bars available in Brass, Pewter, and White.



Regal



Stanton

38"x 14"

Muntin Bars available in Black, Brass, Bronze, Pewter, and White.



Regal Wide



Stanton Wide



Provincial Wide

ESTEEM

At Steel-Craft, we know your home is one of a kind, and we think your doors should be too. Our ESTEEM garage door series is sure to increase your curb appeal with customized windows available in a wide variety of colours, sizes, and materials. These carefully crafted aluminum doors guarantee durability and elegance. Welcome your home with ESTEEM.





ESTEEM



The Esteem garage door series offers reliable aluminum doors in a wide variety of customizable colours, glass, and size options.

COLOUR OPTIONS

Brochure colour representation may vary from true colour.

To obtain an exact colour reference, please contact a Steel-Craft dealer for colour samples.

ANODIZED



Clear

ACRYNAR FINISH



White

DURANAR FINISH



Black

POWDERCOAT OPTIONS



Sable Grey



Charcoal



Dark Bronze

Note: A full selection of custom colour options are available upon request.

Please consult factory for details.

WINDOW OPTIONS

GLASS OPTIONS

Standard 4mm tempered single pane and 4mm tempered sealed units.



Clear



Dark Tint Clear



Satin Privacy



Dark Tint Privacy



Bronze Reflective

LAYOUT OPTIONS

4 SECTION - 2 PANEL



8"x 7"



8"x 8"



9"x 7"



9"x 8"

4 SECTION - 3 PANEL



10"x 7"



10"x 8"



12"x 7"

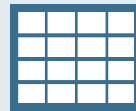


12"x 8"

4 SECTION - 4 PANEL



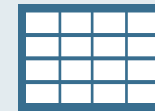
14"x 7"



14"x 8"

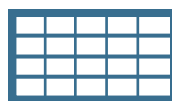


16"x 7"

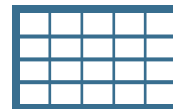


16"x 8"

4 SECTION - 5 PANEL



18"x 7"



18"x 8"

5 SECTION - 2-5 PANEL

9' Height and 10' Height Available



**CUSTOM EXTRUDED
ALUMINUM RAILS & STILES**

**TEMPERED SEALED GLASS
POLYCARBONATE OR INSULATED
ALUMINUM PANELS**

All glazing materials sealed to door frame with butyl tape and held securely with rigid PVC snap-in mouldings

**INTERMEDIATE VINYL
WEATHER STRIP**

HYDR-O-GUARD DESIGN

SNAP-IN RETAINER

BOTTOM VINYL WEATHER STRIP

ESTEEM FEATURES

FRAMES

- **Thickness:** 0.071”(1.8mm);0.118”(3mm) at fastener locations
- **Standard Top/Bottom/End Stiles:** 6-3/8”(162mm)
- **Intermediate Stiles:** 3.0”(76mm)

INSULATED ALUMINUM PANEL

0.05”(1.27mm) thick aluminum sheet material insulated and sealed to door frame

DOOR FACE HARDWARE

- Graduated end hinges and centre hinges made from galvanized steel
- Heavy duty rollers with heat-treated and outer races with 10 floating ball bearings.

TRACKS

2”(50mm) or 3”(75mm) wide galvanized steel tracks.

COUNTERBALANCE SYSTEM

- Class II oil tempered ASTM A229 wire, minimum 10,000 cycle torsion springs on continuous steel shaft
- Quality galvanized lift cables with a minimum safety factor of 7 to 1

STRUTTING

- Doors over 11 feet in width are reinforced with 16ga galvanized steel “Z” brace per section
- Strutting required for doors wider than 11 feet (3,353mm)

WEATHERSTRIPPING

- **Bottom weatherstripping:** U-type arctic grade vinyl
- **Jamb:** quality factory finished metal with two-point flexible arctic grade vinyl weatherstrip
- **Header:** quality factory finished metal with two-point flexible arctic grade vinyl weatherstrip

TRI-SEAL (SEALED GLASS UNITS)

- **Reduces Sealant Stress:** Super Spacer’s thermoset silicone polymer material expands and contracts and always returns to its original shape.
- **Promotes Sound Absorption:** The closed-cell polymer of Super Spacer transmits very little sound compared to conventional aluminum or less-metal warm edge spacers. We recommend the use of Super Spacer wherever noise from airplanes, trains or automobiles may be a problem for building occupants.
- **Improves Condensation Resistance:** The significantly reduced tendency of Insulated Glazing (IG) units fabricated with Super Spacer to exhibit interior condensation or frosting means that the health problems associated with mold may be virtually eliminated.
- **The No-Metal Advantage:** The edge of an IG unit is the most vulnerable part of the glass to heating and cooling losses, condensation and frosting. Super Spacer contains NO-Metal and is one of the most thermally efficient IG spacers available in the market today.
- **Globally Tested and Proven Performance:** Super Spacer is the world’s first polymer, NO-Metal warm edge spacer. Over 1 billion feet of Super Spacer has been used worldwide since the start of production in 1989. The company received the 1994 “Solar Company of the Year” award issued by Solar Energy Society of Canada, Inc. Super Spacer was awarded the DWM Green Product Award in both 2009 and 2010.

HYDR-O-GUARD

Re-Designed to keep the weather out.

Note: SA7500 Aluminum rails will be used going forward on all Esteem door styles.

THE BEST DOOR WOULD BE YOUR OWN STEEL-CRAFT DOOR.

Select your choice of garage door style, colour or finish, windows and decorative accessories by contacting one of our Steel-Craft Dealers or Distributors.

STEEL-CRAFT WARRANTY.

At Steel-Craft, we take pride in our solution-based customer service and carefully plan each component of our doors to meet your needs. Our warranty covers 5 years on door faces for materials and finishes and safeguards against potential cracking, splitting or deterioration due to rust. We offer a 2-year warranty on all of our Steel-Craft components and hardware. Adding aftermarket paint finish to our Steel-Craft Door Faces will void our warranty. For more information on our warranty, please visit our website.





BRANCH SALES & DISTRIBUTION CENTRES

EDMONTON

Head Office:
1.800.463.3667
13504, St. Albert Trail
Edmonton, AB T5L 4P4

CALGARY

1.800.561.9871

KELOWNA

1.800.880.0755

VANCOUVER

1.800.361.3667

TORONTO

1.800.465.7091

DISTRIBUTION PARTNERS

LETHBRIDGE

1.403.327.3667

SASKATOON

1.888.233.3667

REGINA

1.888.233.3667

PRINCE ALBERT

1.888.233.3667

WINNIPEG

1.204.668.2000

HALIFAX

1.902.468.8912



Don't just hang a door, **Install a Steel-Craft.**
steel-craft.ca